DuPont Packaging & Industrial Polymers

DuPont™ Nucrel® 30705

Nucrel® resins Product Data Sheet

Description

Product Description	Nucrel® 30705 is an ethylene-acrylic acid copolymer resin available for use in conventional extrusion coating, coextrusion coating, and extrusion laminating equipment designed to process polyethylene resin. This resin may also be used in conventional blown and cast film extrusion and coextrusion equipment.

Restrictions

Material Status	• Commercial: Active

Typical Characteristics

Uses	• Adhesives Packaging Sealants
Composition	6.2 % By Weight Acrylic Acid comonomer content

Typical Properties

Physical	Nominal Values	Test Method(s)	
* Density ()	0.93 g/cm³	ASTM D792	ISO 1183
* Melt Flow Rate (190°C/2.16kg)	5.5 g/10 min	ASTM D1238	IS0 1133

Thermal	Nominal Values	Test Method(s)	
* Melting Point (DSC)	107°C (225°F)	ASTM D3418	ISO 3146
Freezing Point (DSC)	89°C (192°F)	ASTM D3418	ISO 3146
Vicat Softening Point ()	85°C (185°F)	ASTM D1525	ISO 306

Processing Information

General

* Maximum Processing Temperature	310°C (590°F)
General Processing Information	Nucrel® 30705 normally is processed at melt temperatures ranging from 160°C - 285°C (320°F - 545°F) in blown film, cast film, or extrusion coating equipment. Typical extruder temparature profiles are given below. Actual processing temperatures will be determined by either the specific equipment or one of the other polymers in a coextrusion. Nucrel® 30705 can also be used in coextrusions. Materials of construction used in the processing of this resin should be corrosion resistant. Stainless steels of the types 316, 15-5PH, and 17-4PH are excellent, as is quality chrome or nickel plating, and in particular duplex chrome plating. Type 410 stainless steel is satisfactory, but needs to be tempered at a minimum

temperature of 600°C (1112°F) to avoid hydrogen-assisted stress corrosion cracking. Alloy steels such as 4140 are borderline in performance. Carbon steels are not satisfactory. While stainless steels can provide adequate corrosion protection, in some cases severe purging difficulties have been encountered. Nickel plating has been satisfactory, but experiments have shown that chrome surfaces have the least adhesion to acid based polymers. In recent years, the quality of chrome plating has been deteriorating due to environmental pressures, and the corrosion protection has not always been adequate. Chrome over top of stainless steel seems to provide the best combination for corrosion protection and ease of purging.

If surface properties of the extruded resin require modification (such as, lower C.o.F. for packaging machine processing), refer to the Conpol™ Processing Additive Resins product information guide.

After processing Nucrel®, purge the material out using a polyethylene resin, preferably with a lower melt flow rate than the Nucrel® resin in use.
The "Disco Purge Method" is suggested as the preferred purging method, as this method usually results in a more effective purging process. Information on the Disco Purge Method can be obtained via your DuPont Sales Representative.

Never shut down the extrusion system with Nucrel® in the extruder and die. Properly purge out the Nucrel® with a polyethylene, and shut down the line with polyethylene or polypropylene in the system.

Blown Film Processing	Nominal Values
Blown Film Processing Information	A suggested extruder set temperature profile.
Feed Zone	135°C (275°F)
Second Zone	160°C (320°F)
Third Zone	185°C (365°F)
Fourth Zone	185°C (365°F)
Fifth Zone	185°C (365°F)
Adapter Zone	185°C (365°F)
Die Zone	185°C (365°F)

Extrusion Coating/Lamination Processing	Nominal Values
Extrusion Coating / Lamination Processing	A suggested extruder set temperature profile.
Feed Zone	185°C (365°F)
Second Zone	235°C (455°F)
Third Zone	285°C (545°F)
Fourth Zone	300°C (572°F)
Fifth Zone	300°C (572°F)
Adapter Zone	300°C (572°F)
Die Zone	300°C (572°F)

FDA Status Information

NUCREL® 30705 complies with Food and Drug Administration Regulation 21 CFR 177.1310(a)(1) - - Ethylene-acrylic acid copolymers, subject to the limitations and requirements therein. This Regulation describes polymers that may be used in contact with food, subject to the finished food-contact article meeting the extractive limitations under the intended conditions of use, as shown in paragraph (b) of the Regulation.

The information and certifications provided herein are based on data we believe to be reliable, to the best of our knowledge. The information and certifications apply only to the specific material designated herein as sold by DuPont and do not apply to use in any process or in combination with any other material. They are provided at the request of and without charge to our customers. Accordingly, DuPont cannot

	guarantee or warrant such certifications or information and assumes no liability for their use.
Regulatory Information	For information on regulatory compliance outside of the U.S., consult your local DuPont representative.
Safety & Handling	For information on appropriate Handling & Storage of this polymeric resin, please refer to the Material Safety Data Sheet..
	A Product Safety Bulletin, Material Safety Data Sheet, and/or more detailed information on extrusion processing and/or compounding of this polymeric resin for specific applications are available from your DuPont Packaging and Industrial Polymers representative.

Read and Understand the Material Safety Data Sheet (MSDS) before using this product

Regional Centres

DuPont operates in more than 70 countries. For help finding a local representative, please contact one of the following regional customer contact centers:

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